



TEC TRIUMPH STAND KIT- **Bonneville/Thruxton/Scrambler/SE**

Important, Safety first, please ensure stand is fitted and checked before use by competent person or mechanic. Please ensure bike is supported and secured correctly during stand fitment and all safety precautions are made to avoid the bike falling over and being damaged or falling on you! With care it is possible to fit the centre stand whilst the bike is on its side stand in 15minutes.

After fitment have a friend assist for a few operations of putting the bike on and off the stand to familiarise yourself with the operation.

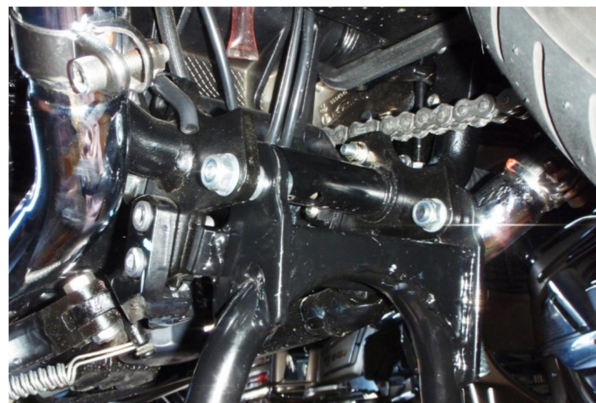
A guide to fitment is suggested as below.

- **Tools required are 17mm, 14mm, 13mm spanner/sockets, extension bar, 6mm & 8mm Allen Keys.**

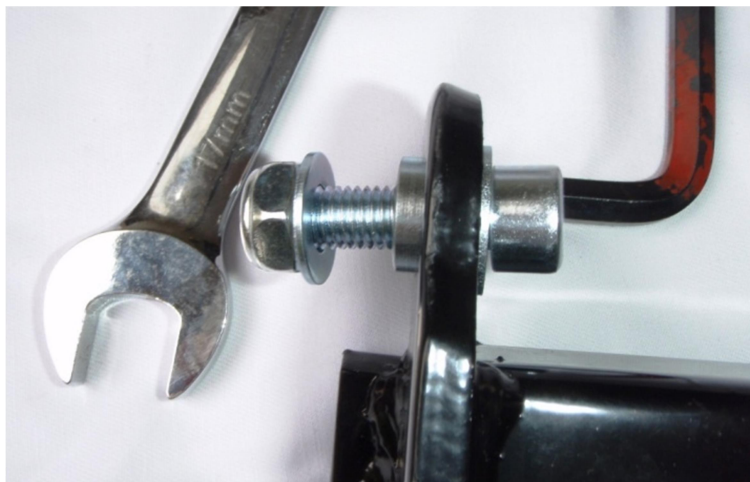
1. Assemble bolt and spring as shown below, mount spring to frame of bike with the bolt. Use the 8mm hole in chassis located just below lower chain run approx 70mm forward and above r/handstand mount hole. Tighten nyloc nut securely, allow some free movement of the spring.



2. Test fit domed headed 10mm bolt and spacer with collar to right-hand stand hole as shown below. (Head of bolt must be to outside of bike or it will foul spring). With bolt ready to fit, hook spring to stand and pull-down stand to push through bolt, fit washer and nut LOOSELY at this stage! Note that both stand lugs go to right side of frame lugs. (Note added as many bikes are not like this arrangement).



3. Fit 10mm bolt and spacer to l/hand mount and tighten both the left and right-hand stand pivot bolts firmly but not securely. At this stage, the stand should be free on its pivots, if the stand is binding then one of the top-hat bearings will require spacing out from the frame, slacken the left-hand bolt, if the stand stops binding then remove bolt and fit packing washer behind top-hat bearing, this should alleviate the issue, retighten all bolts.



4. Fit rubber stop to hole on l/hand silencer bracket (use soapy water or silicone spray lubricant) and fit and adjust 8mm stop bolt in operating arm and adjust to required clearance. On scrambler or bikes with aftermarket exhausts fit the rubber to the stop bracket and fit to the inside of the L/hand rear footrest bolt.

5. On bikes with aftermarket exhausts you may need to remove their side stand stop bracket to fit the new main stand, if so, pass a cable tie through the short piece of rubber tube provided, then pass the tie around the frame, close to the side stand pivot bolt. This will act as a stop for the stand to stop it retracting too far and to prevent it rattling.



6. Check clearance to tyre (runs close on one side this is normal) and chain and lubricate pivots with spray grease (chain lubricant works well).

7. Operate the stand a few times to centralise and align the mounting bolts.